

## SUN's C-MUL®

### OBM PERFORMANCE IN A WATER BASED MUD PACKAGE



The C-MUL® package enhances the properties of water-based drilling fluids resulting in improved drilling rates and wellbore stabilization. The package combines key components of Sun's PAO technology creating an effective, high performance emulsion-based drilling fluid.

Manufactured with a polyalphaolefin (PAO) synthetic hydrocarbon base, C-MUL® is formulated to improve rate of penetration (ROP), hole/shale stability, and inhibition. C-MUL® is easily added to water-based fluids with a minimal amount of mixing and agitation.

The product is compatible with both fresh and salt water systems and has no adverse effect on the LC<sub>50</sub> value of the system. C-MUL® coats the formation and metal parts with a hydrophobic layer of PAO minimizing balling and wear.

C-MUL® with its unique rheological profile has remarkably improved lubricity in several types of drilling fluid systems including deep-water applications. The product reduces torque and drag; effectively improving drilling rates, while not adversely affecting the rheological properties of the drilling fluid system.

#### Advantages

- ◆ Produces high inhibition in WBM
- ◆ Reduces torque and drag
- ◆ Decreases friction and wear
- ◆ Minimizes bit balling
- ◆ Non-toxic
- ◆ Non-sheening
- ◆ No adverse effect on LC<sub>50</sub>

#### Packaging

- ◆ 55-gallon drums (208 L)
- ◆ Rig storage bulk containers
  - 275-gallon (1049 L) (6.5 bbl)
  - 550-gallon (2082 L) (13 bbl)

#### Physical Properties

- ◆ Specific gravity: 0.80
- ◆ Appearance:
  - Clear amber liquid
- ◆ Flash point COC:
  - >300°F (>149°C)
- ◆ Funnel viscosity:
  - 70°F - 39 seconds
  - 120°F - 34 seconds

#### Application

- ◆ Drilling: 4%-10% by volume

Enhancing Your Value Horizons

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